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POLYMER NATION CHEMICAL COMPANY, LLC

Setting the Standard

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TECHNICAL DATA SHEET: F-10 TD PIGMENTED EPOXY TROWEL MORTAR

Product Overview

F-10 TD combines our pigmented, nonylphenol-free, epoxy resin, our blended cycloaliphatic curing agent and our Trowel Aggregate PN 1324 to create the easiest troweling material available anywhere. This combination achieves an easily closed, pigmented epoxy mortar that can be walked on within a few hours. The cured material has high compressive strength (three times that of concrete), great impact resistance and a broad range of resistance to chemical attack. It is virtually odor-free.

Uses and Benefits

F-10 TD is primarily used as a fast-setting epoxy overlay to protect and/or repair concrete. Because it is a mortar, it is the ideal material for sloping floors and creating ramps and transitions. It can also be used to fill deep pits, cracks and voids in concrete floors and walls.

Limitations

F-10 is designed to be applied at 1/4". Ideal application temperatures to be between 60-90°F. Cooler temperatures will increase cure times. Warmer temperatures will decrease working and cure times. Verify that substrate temperature is above 5 degrees of dewpoint during application and cure of material to avoid a potential amine blush.

Surface Preparation

The preparation method for each project is determined by a full understanding of the substrate to be coated, the chemistry of the coating system being used, the coating system thickness, and numerous other factors. The coating installer should fully read and understand ICRI Guideline NO.03732 and OSHA 29 CFR 1926.1153 before starting preparatory work. The aim, of preparing a substrate for coating applications, is to roughen the surface, remove weak layers, contaminants, dirt, debris and present a solid, clean, dry substrate for the primer. If unsure as to the level of preparation needed contact Polymer Nation at Lab@polymerNation.com.

Mixing

A mixture consists of 0.5 gal F-10 TD Part A, 0.25 gal F-10 TD Part B and 45 LB. of Part C (PN 1324). Combine part A and B into a single container, large enough to accept the entire kit (1 mix equals 3.7 gallons when Part C is added). Premix liquids at 350 RPM for 1 minutes using an appropriate mixing blade or mixing machine. Pour Part C into the mixed resin and continue mixing until a homogenous mortar is achieved (2-3 minutes usually).

Application

Pour material on floor and spread to desired thickness using a screed rake or pour material into a screed box. Follow using good hand or power trowel techniques. Recoat within 24 hours. Clean tools with a solvent similar to Xylene or Acetone.

F-10 TD coverage per mix:

4" cant cove @ 45 degrees – 16 lineal feet per mix
2" cant cove @ 45 degrees – 64 lineal feet per mix
F-10 TD complete kit coverage:
4" cant cove – 64 lineal feet per kit

Technical Data

The data below was gathered at temperatures of 72-75°F and 30-50% RH

Packaging	3 gal kit, 4 x 45 lb. bags of agg (4 mix kits)
Mix Ratio by Kit	0.5 gal A, 0.25 gal B, 45 lb. C Each kit provides 4 mixes
Mixed Viscosity	400-600 cP 25°C/77°F (A&B)
Gel Time	15 minutes
Dry to Touch	1 hours
Through Dry	3 hours
Dry to Walk	4 hours
Dry to Light Use	12 hours
Full Cure	7 days
Shore D Hardness	D65 @ 24 hours
Shore D Hardness	D78 @ 7 days
Gloss @ 60 Degree Angle	25-30
VOC's of Mixed Material	<50 g/l EPA Method 24
Color Scale	N/A
Solids by Volume Mixed	100%
Application in inches	1/4" (23 sq.ft./mix)
Available Colors	White, Light Gray and Warm Sun

PHYSICAL PROPERTIES F-10 TD PIGMENTED EPOXY TROWEL MORTAR

Description	Standard	Results
Tensile Strength	ASTM C307	2,870 psi
Moisture Absorption	ASTM C413	<.2 weight increase
Coefficient of Thermal Lineal Expansion	ASTM C531	24.5 x 10 ⁻⁶ in/in/F
Compressive Strength	ASTM C579	15,200 psi
Modulus of Elasticity	ASTM C580	1,300 psi
Flexural Strength	ASTM C580	5,000 psi
Water Vapor Transmission	ASTM D1653	See ASTM D3010
Impact Resistance	ASTM D2794	>160 inch pounds
Independent Certificate from third party testing agency	ASTM D3010	N/A
Adhesion	ASTM D3359	N/A
Abrasion Resistance CS17 1000 g 1000cycles in g Loss	ASTM D4060	0.083g Loss (when higher abrasion resistance is required the addition of PC 1336 to the coating should be included)
Adhesion to Steel	ASTM D4541	N/A
Hiding Power	ASTM D5150	N/A
Flammability When Adhered to Concrete	ASTM D635	Self-Extinguishing
Adhesion to Concrete	ASTM D7234	>450 Substrate failure
Coefficient of Friction Dry Ave. three tests	NFSI B101.0	0.75
Coefficient of Friction Wet Ave. three tests	NFSI B101.1	0.7
Accelerated Weathering Testing	ASTM G154	N/A

* Dispose of material, containers, solvents, etc., per Federal, State and local guidelines, rules and laws.

* Store material between 60-80 degrees F in a protected dry location.

Test data has been gathered from testing conducted by independent, internal and third-party testing. The best way to compare coating performance is by head-to-head independent testing as this removes the numerous variables found between testing standards, equipment and testing agencies.

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